

TRU-LOK™ BUCKLE INSTALLATION GUIDE

New buckle wing moves to parallel as required tension is reached!

- Proper tension the first time every time

No more backwinding after tensioning is required!

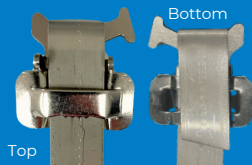
- Reduces variation
- Higher retained force



STEPS



1 Lace the band into the buckle



Top

Wrap over the back, but do not lace through the bottom of the buckle



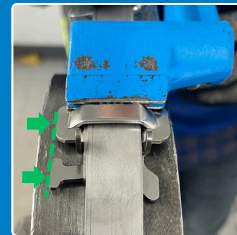
2 Lace band through buckle



3 Insert the banding into the gripper with tool head touching the buckle



4 Use the handle to begin tightening the band



5 Stop tightening when the wing is **parallel** to the side of the buckle



6 Holding handle in place, roll tool forward **without backwinding** until touching buckle ears, then use the cutter bar handle to cut band



7 Pull tool forward off band tail



8 Hammer band tail down, & flatten buckle ears with a hammer while bracing buckle using tool



SCAN TO WATCH FULL INSTRUCTIONAL VIDEO